W A S T E T R E A T M E N T S Y S T E M S

# Sorbent Containment Systems

- Treatment vessels
- Carbon-holding baskets
- Activated carbon packs

Treatment Vessels are standard Rosedale strainer/filter housings, available in carbon steel, and 304 or 316 stainless steel. They are made in many sizes. Single-basket models are pressure rated from 75 to 500 psi, with pipe connections from 3/4-in.-NPT to 4-in.-flange. Multi-basket models can hold from 2 to 23 baskets and are pressure rated at 150 psi. Pipe sizes are from 2 to 12 inches (flanged).

Sorbent-Holding Baskets are made in two styles: the RS, for recirculating systems, passes liquid (horizontally) through a shallow bed (approximately 2-1/2 inches deep); the SP, for single-pass systems, has a deep (vertical) bed (approximately 29 inches deep).

Baskets are made entirely of 304 stainless steel, and are of high quality construction. They are easily recharged with sorbents such as activated carbon. Turning the large lifting handle opens a cover so that they can be emptied and refilled. The particles are retained by 100-mesh wire screening.

These baskets can also be filled with materials other than activated carbon. Other processing media might include deionizing resin beads, silica gels, alumina, green sand, and odorizing agents.

**Activated Carbon Packs** are premeasured amounts of 20 x 50-mesh-size activated carbon, packaged to protect against moisture. A universal grade of carbon is used, offering good flow rates.



An SP-style basket being put into a Rosedale Model 8-30 vessel. An RS-style basket is in the foreground.

#### **Designing An Optimum System**

While carbon granules can act as a filtering media to remove solid particulate from a liquid, it is far more economical to pre-filter liquids entering a carbon adsorption vessel to avoid impeding the adsorption process. It is also recommended that a second filter be placed downstream of the carbon unit to catch any carbon particles that might be flushed out by the fluid stream. Rosedale bag filters are excellent in these roles.

#### W A S T E T R E A T M E N T S Y S T E M S

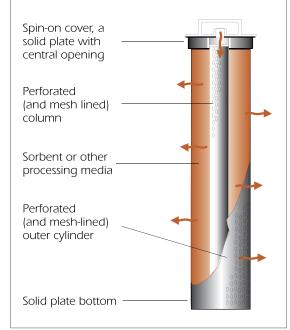
A combination carbon adsorption and downstream filtering unit can be ordered.

Available in the larger single-basket and all multi-basket vessels, it positions the carbon-

holding basket inside a larger filter bagholding basket. A variety of filter bag media is offered.

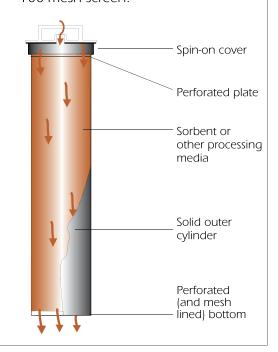
## RS Style For Recirculating Systems

Flow enters from the top, into a perforated cylinder around, which is packed activated carbon. Flow moves radially through the carbon and exits through the side wall, which is perforated and lined with 100-mesh screen.



## SP Style For Single-Pass (1-Time) Processing

Flow enters from the top through a perforated cover and into the activated carbon bed. Flow moves down through the carbon and exits through the bottom plate, which is perforated and lined with 100-mesh screen.



Activated carbon is a "black magic" material that removes molecules of organic pollutants from various liquids by physical adsorption. (It does not act by chemical bonding.) It is a surface attraction, and the fine porous carbon particles have an incredibly large surface area. (Used carbon can be reactivated by oxidizing the adsorbed contaminant.)

Uses of carbon adsorption include:

- 1. Purification of sugar syrups, liqueurs, glycerine, pharmaceuticals, etc.
- 2. Treatment of water to remove chlorine and odor, and improve color and taste.
- 3. Purification of process effluents, per EPA requirements.
- 4. Drying, degumming, and decolorization of fuel and lubricants, organic solvents, vegetable oil, and animal fats.



#### **Treatment Vessels**

Any of Rosedale's standard single or multi-bag housings can be used as the treatment vessel. See pages 4-17, 21-39, 65-70, 75-76, 87-89.

#### **Activated Carbon Packs**

Order carbon packs by using the basket order number (as shown below) plus the suffix 'CP'.

#### **Example:**

To order a replacement pack of carbon in an amount sufficient to fill an O-730-RS basket, order number O-730-RS-CP

#### **Ordering Information**

Carbon-Holding Baskets Carbon-Holding Baskets								
Flow Rate (gpm)	Carbon Capacity (cu.in.)	To fit vessel (Model No.)	Basket Order No.	Flow Rate (gpm)	Carbon Capacity (cu.in.)	To fit vessel (Model No.)	Basket Order No.	
RS-style (for recirculating systems)				SP-Style (for single pass systems)				
2.5 5.0 4.0 10.0 15.0 15.0 20.0	66 130 197 296 494 484 963 <b>del 8 vessels wit</b> 249 574	4-6 4-12 6-12 6-18 6-30 8-15 8-30 th backup filte 8-15 8-30	O-46-RSB-6671 O-412-RSB-6675 O-612-RSB-4359 O-618-RSB-4361 O-630-RSB-4363 O-715-RSB-1538 O-730-RSB-8119 er bag baskets I-715-RSB-1617 I-730-RSB-1625	1.25 2.5 4.0 5.0 7.5 5.0 10.0	70 140 235 353 589 494 1020 del 8 vessels with 285 658	4-6 4-12 6-12 6-18 6-30 8-15 8-30 h backup filte 8-15 8-30	O-46-SPB-6673 O-412-SPB-6677 O-612-SPB-4367 O-618-SPB-4365 O-630-SPB-5046 O-715-SPB-1537 O-730-SPB-8432 r bag baskets I-715-SPB-1615 I-730-SPB-7669	
To fit mult 15.0* 20.0*	ci-basket vessels 484 963	15-in.nom	. O-915-RS . O-930-RSB-1534	To fit mul 5.0* 10.0*	ti-basket vessels 494 1020	15-in.nom. 30-in.nom.		
To fit mult baskets	zi-basket vessels 249 574		<b>filter bag</b> . I-915-RS	1215 To fit mul kets	<b>ti-basket vessels</b> 285 658 s per basket: Multiply	with backup 15-in.nom. 30-in.nom.	filter bag bas- I-915-SP I-930-SP	

### An All-Stainless Steel Mini-Bag Filter For 3000 psi Service

Ideal for spray nozzle protection

Here's the best answer yet to the need for a small yet rugged final filter for liquids at pressures to 3000 psi. The filter contains a stainless wire mesh "bag" with a 14 square inch area. It can be thrown away when dirty, or cleaned and reused. Flow is from the inside to the outside of the element; contaminant



stays trapped inside. The straight through design has no elbows, turns or internal pockets to create pressure drops or collect sediment, and they're easy to flush out.

The mini-bag filter is very easy to service too. Just spin the knurled collar loose, push the housing out of line a bit, remove the element, slip a new or clean one in, and you're back in business. The seal is a special, Teflon-encapsulated Viton O-ring. It can be tightened by turning the knurled collar, usually by hand.

#### **Specifications**

- Pressure rating: 3000 psi
- Differential pressure rating: 25 psi
- Port sizes: 3/8 inch NPT
- Micron retention ratings (absolute): 25, 50, 75, 100 125 and 150

#### **How To Order**

Order filter housings separately: Model No. MF-1

Order element bags separately, according to micron retention desired:

25 micron (absolute), Part No. MB-25 50 micron (absolute), Part No. MB-50 75 micron (absolute), Part No. MB-75 100 micron (absolute), Part No. MB-100 125 micron (absolute), Part No. MB-125 150 micron (absolute), Part No. MB-150

**NOTE:** A model with 2 collars, to be removed from rigid piping, is also available.

### Flow Capacities (gpm) at 2 psi (.14 bar) pressure drop

Viscosity	Element Micron Rating					
(SSU/cSt)	150	75	50	25		
100/20.5	6	6	6	6		
250/55	6	6	5.3	4		
1000/250	4.5	4	3.1	2		
1500/325	3.5	3.5	2.3	1.5		

