INSTALLATION, OPERATION AND MAINTENANCE MANUAL

ROSEDALE PRODUCTS, INC.

MULTI-CARTRIDGE
150 PSIG RATED CARTRIDGE FILTER UNIT

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I. Installation

Please remove all shipping and crating materials carefully. Be sure to remove the plugs from the inlet and outlet openings. Dispose of all crating materials safely.

Position the Multi-Cartridge Filter unit into it proper location, secure the (4) support legs to the floor or platform. Provided on each support pad is a mounting hole to allow positive attachment to the base.

There is a 1/2" NPT port vent on the cover of your Multi-Cartridge Filter unit. This port can remain plugged or used for a pressure gauge or special fitting as your application requires.

Located just above the cartridge plate is a 1" NPT dirty side drain. Located just below the cartridge plate is another 1" NPT port, for clean side drainage.

Some installations require electrical grounding of all equipment, be sure to provide adequate grounding where necessary.

After completing installation be sure to double check connections for integrity. Your Multi-Cartridge Filter unit has been factory pressure tested leak free, therefore, any seepage problems usually occur from improper installation connections.

You are now ready to install the filter cartridge element. Remove cover by loosening closure assemblies sufficiently to allow them to swing free. Turn handwheel on the top of the housing to lift cover clear of bottom seal ring. Swing cover away from housing to gain access to filter cartridges.

The following procedures are for SOE or DOE cartridges utilizing V-Post installation. (Consult Cartridge Manufacturer for other installation applications.)

Insert centering V-post, tabbed end first, into cartridge cup located at the bottom of the unit. Place the element over centering V-post. Position the element over the center of the bottom retainer cup and press firmly into place. Place the retainer spring-cup assembly on top of the element and seat it against the cartridge. When the cover is closed, the perforated plate in the cover will compress the spring assemblies and seal the cartridges.

Before replacing cover assembly, inspect cover seal gasket (replacing as necessary). Close cover and alternately tighten the closure assemblies evenly to ensure a leak proof seal between cover and housing body. The recommended torque value for Multi-Cartridge Filter unit closure assemblies is 160 -240 ft-lbs.

Your Rosedale Multi-Cartridge Filter unit is now ready for operation!
II. Operation

Filter System Start-Up Procedure:

Prior to turning on the flow to the inlet service, please make the following checks:

1. Check inside filter unit to be sure cartridge element are in housing and do not require cleaning or replacement. If necessary install a clean cartridge element.
2. Check that filter unit cover is securely fastened to housing. You are now ready to open the flow to the inlet service line. Slowly open the inlet service line approximately 25% of normal operational flow (open slowly as not to displace cartridge element inside the housing). After filter unit is pressurized and vented, slowly open outlet service line unit valve until completely open. Complete opening of inlet service line until desired flow rate is reached.

Once the desired service flow has been established, the filter will operate efficiently until dirty. For Spiral Wound Cartridges it is recommended no more than 30 PSI Differential Pressure through the filter be obtained. (Consult Cartridge Manufacturer for DP limits). Operating the filter unit with a high differential may cause cartridge elements to rupture and/or cause damage to filter system and downstream equipment.

To prevent excessive drop through the filter unit, regular inspection of the filter media is required. Monitoring of differential pressure through the housing can be utilized as a means of determining whether or not the filter media needs cleaning or replacement.

When it becomes necessary to clean or replace the cartridge element, follow the procedure outlined below:

1. First close the flow from the inlet service line.
2. Close the flow to the outlet service line. (In some applications closing flow to outlet is not required.)
3. Relieve the pressure from the filter unit.
4. Drain housing sufficiently, use dirty drain port, to prevent bypass of unfiltered fluid. (Level to be below dirty drain and top of cartridge plate)
5. Remove cover by loosening closure assemblies sufficiently to allow them to swing free. Turn handwheel on the top of the housing to lift cover clear of bottom seal ring. Swing cover away from housing to gain access to filter cartridges.
6. Remove cartridge elements and throw away. (Note: Some cartridge elements are re-useable, and can be cleaned.)
7. Remove debris and sludge from inside the inlet portion of housing to avoid interference with cover seal or flow of fluid being filtered.
8. Install clean cartridge elements. Be sure cartridge is seated on the bottom retainer cup, and top spring assembly is in place.
9. Inspect cover gasket for cuts or other signs of failure and make sure it is properly seated.
10. Move cover back into position, close cover and alternately tighten the closure assemblies evenly to ensure a leak proof seal between cover and housing body. The recommended torque value for Multi-Cartridge Filter unit closure assemblies is 160-240 ft-lbs.

Your Rosedale Multi-Cartridge Filter unit is now ready for operation. Refer to filter system start-up procedure.

III. Spare Parts List

Your Rosedale Multi-Cartridge Filter unit will give you many years of reliable service provided periodic inspections are made of various components and replacement of worn parts are made promptly. The following is meant to be a recommended spare parts list, these parts are illustrated on the following page.

<table>
<thead>
<tr>
<th>Balloon</th>
<th>Description</th>
<th>Part Number</th>
<th>Time-Frame</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Cover Seal</td>
<td>#CG-*</td>
<td>as needed</td>
</tr>
<tr>
<td>2</td>
<td>Handwheel</td>
<td>♦HDW</td>
<td>as needed</td>
</tr>
<tr>
<td>3</td>
<td>Clevis Pin Assembly</td>
<td>♦CPNI</td>
<td>as needed</td>
</tr>
<tr>
<td>4</td>
<td>Eye Nut</td>
<td>♦ENNI</td>
<td>as needed</td>
</tr>
<tr>
<td>5</td>
<td>Rod End</td>
<td>♦RENI</td>
<td>as needed</td>
</tr>
<tr>
<td>6</td>
<td>Spring Cup Assembly</td>
<td>Spring Seal</td>
<td>as needed</td>
</tr>
<tr>
<td>7</td>
<td>V-post</td>
<td>V-POST-*</td>
<td>as needed</td>
</tr>
<tr>
<td>8</td>
<td>Cartridge Element</td>
<td>(See Order)</td>
<td>as needed</td>
</tr>
</tbody>
</table>

* Select Material Designation:  
   C=Carbon Steel  B=Buna N  S=304 Stainless Steel  E=Ethylene Propylene
   S316=316 Stainless Steel  V=Viton  HC22=Hastelloy C-22  TEV=Teflon Encapsulated Viton
   TSW=Teflon Solid White

# Select Model Designation:  
   12-16-18-22-24-30-36-42-48

♦ Select Size Designation:  
   9 = 7/8”-9 (Models 12-30)  
   36 = 1”-8 (Models 36-48)

Select Length: 10”, 20”, 30”, or 40”
IV. Spare Parts Diagram
Important Notice

**Warranty:** In the event any Rosedale Products, Inc. filtration product is found to be defective in material, workmanship, or not in conformance with any express warranty for a specific purpose, Rosedale's only obligation and your exclusive remedy, shall be to repair, replace or refund the purchase price of such parts or products upon timely notification thereof and substantiation that the product has been stored, maintained and used in accordance with Rosedale's written instructions.

**EXCLUSIONS TO WARRANTY:** THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHER WARRANTY OF QUALITY, EXCEPT OF TITLE AND AGAINST PATENT INFRINGEMENT.

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